

## Technical Data Sheet

**Hifax TYC 1087X BLACK**

Polypropylene Compounds

**Product Description**

Hifax TYC 1087X BLACK very high melt flow, very high flexural modulus, mineral-filled, paintable thermoplastic elastomeric olefin (TEO) resin has excellent stiffness and cold temperature ductility. It also has outstanding flow performance. It is typically used for automotive bumper fascia.

<b>Status</b>	Commercial: Active
<b>Availability</b>	North America
<b>Application</b>	Automotive Parts; Bumpers
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Low Temperature Impact Resistance; Ultra High Stiffness

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	40	g/10 min	ISO 1133-1
Density, (23 °C)	1.04	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus, (23 °C)	2100	MPa	ISO 178
Tensile Stress at Yield, (23 °C, 50 mm/min)	18	MPa	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	45	kJ/m <sup>2</sup>	ISO 179
(-30 °C)	6	kJ/m <sup>2</sup>	ISO 179
<b>Additional Information</b>			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

**Notes**

These are typical property values not to be construed as specification limits.